



# TECHNICAL DATA SHEET TROPICAL KILLA ANTIFOULING (ALL COLOURS)

TDS: TMC262A **525/C262** 

#### **DESCRIPTION:**

Teamac Tropical Killa Antifouling contains cuprous oxide to give good antifouling performance. Designed for vessels with a max speed of 20 knots. H.S.E Approval No. 8394

#### **RECOMMENDED USE:**

Teamac Tropical Killa Antifouling is used as an antifouling for the underwater areas of vessels or underwater structures. Suitable for domestic and commercial vessels with steel, wood, or GRP hulls. Do not use on Aluminium vessels.

#### **AVAILABILITY:**

1 litre, 2.5 litre & 5 litre - Red available in 20 litre pack for professional use only.

#### FINISH:

Semi-gloss

#### **COLOUR:**

Red, Black and Blue

#### TYPICAL S.G. (SPECIFIC GRAVITY):

1.48 to 1.51 @ 20 °C

#### **VOLUME SOLIDS:**

49%

#### WET FILM THICKNESS W.F.T

100 microns

# DRY FILM THICKNESS D.F.T

50 microns

#### **EXPECTED SPREADING RATE:**

10 sq.m / litre

50 microns dft. Based on brush or roller application

The practical spreading rate may be lower as this depends on factors such as the porosity and roughness of the surface to be painted and material losses during application.

#### **TYPICAL VISCOSITY:**

4.5 Poise @ 25 °C

#### **FLASH POINT:**

38 °C (closed cup)

# DRYING TIME: @ RECOMMENDED D.F.T

Touch dry: 2 hours @ 20 °C

Hard dry: 12 hours @ 20 °C

Full hardness: N/A

Low temperature and high humidity will adversely affect application, drying and performance of any coating.

#### MINIMUM OVERCOATING TIME:

Minimum 16 hours dependant on film thickness

#### **APPLICATION SPECIAL CONDITIONS:**

APPLICATION BY SPRAY IS PERMITTED BUT IS INTENDED TO BE BY PROFESSIONALS.

#### **VOC CONTENT:**

402 g / litre

VOC's (Volatile Organic Compounds) contribute to atmospheric pollution

## APPLICATION DETAILS:

Application N/A restrictions

Method: Brush or roller Airless spray

Thinner Thinners 17 (5%) Thinners 17 (5%)

(Max vol):

Nozzle size: 0.021" - 0.027"

Nozzle 3600 psi (250

pressure: bar)

For further advice contact Teamac Technical Services on +44(0)1482 320194

The physical constants are subject to normal manufacturing tolerances.

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**TEAMAC** 

Lockwood Street, Hull HU2 0HN
Tel.: +44(0)1482 320194. Fax: +44(0)1482 219266

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Email: info@teamac.co.uk www.teamac.co.uk

# **TECHNICAL DATA SHEET** TROPICAL KILLA ANTIFOULING (ALL COLOURS)

Thinners 17 Cleaning

solvent:

Recoat

interval:

Minimum 16

hours

Max - None

dependant on film thickness

### SURFACE PREPARATION:

DO NOT USE ON ALUMINIUM VESSELS. Bare Surfaces: On exposed metal and wood, prime first with at least 2 coats of Teamac Metaclor Underwater Primer (but not more than 3). On GRP lightly abrade exposed surfaces and apply 2 coats of Teamac Metaclor Underwater Primer. New steel: Abrasive blast clean to Sa2½ and apply TEAMAC METACLOR UNDERWATER PRIMER. If applying onto shop-primed steel ensure that surface is dry and clean, and areas of damaged primer are suitably cleaned prior to the application of the METACLOR. Maintenance: Remove all loose and damaged existing coating and all marine growth. High pressure wash with fresh water. Areas of breakdown should be blasted or power tool cleaned. Touch up with METACLOR PRIMER to the full existing film thickness. Prior to the application of the full coat ensure that surface is clean and free of all contaminates.

#### **MIXING INSTRUCTIONS:**

Mix well before use.

## **APPLICATION CONDITIONS:**

As dictated by normal good painting practice. Care must be taken during application that the temperature is above the dew point to avoid any contamination.

#### PRECEDING COAT:

Always apply at least Teamac Metaclor **Underwater Primer** 

#### SUBSEQUENT COAT:

Always apply at least Teamac Tropical Killa Antifouling

#### **REMARKS:**

Users must comply fully with all their legal responsibilities under the Control of Pesticides Regulations 1986 (as amended), including complying with all conditions of approval. H.S.E. Approval No 8394. Launch time after painting minimum 8 hours, maximum 2 to 4 days. A seasonal functional life expectancy of the coating is expected. Minimum 2 coats.

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#### **HEALTH AND SAFETY:**

See safety data sheet - Red - SDS 10871, other colours - SDS 11000

#### **ISSUED:**

31 May 2013

#### **REVISION:**

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The information given in this data sheet is based on experience and is accurate to the best of our knowledge. No guarantee should be implied, however, as the conditions of use are beyond our control. This data sheet does not constitute a specificaton. In case of doubt as to the suitability of the product please contact our Technical Service Department on 01482 320194.

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